

Car Body structure March 2014



Audi RS7 Sportback 2014








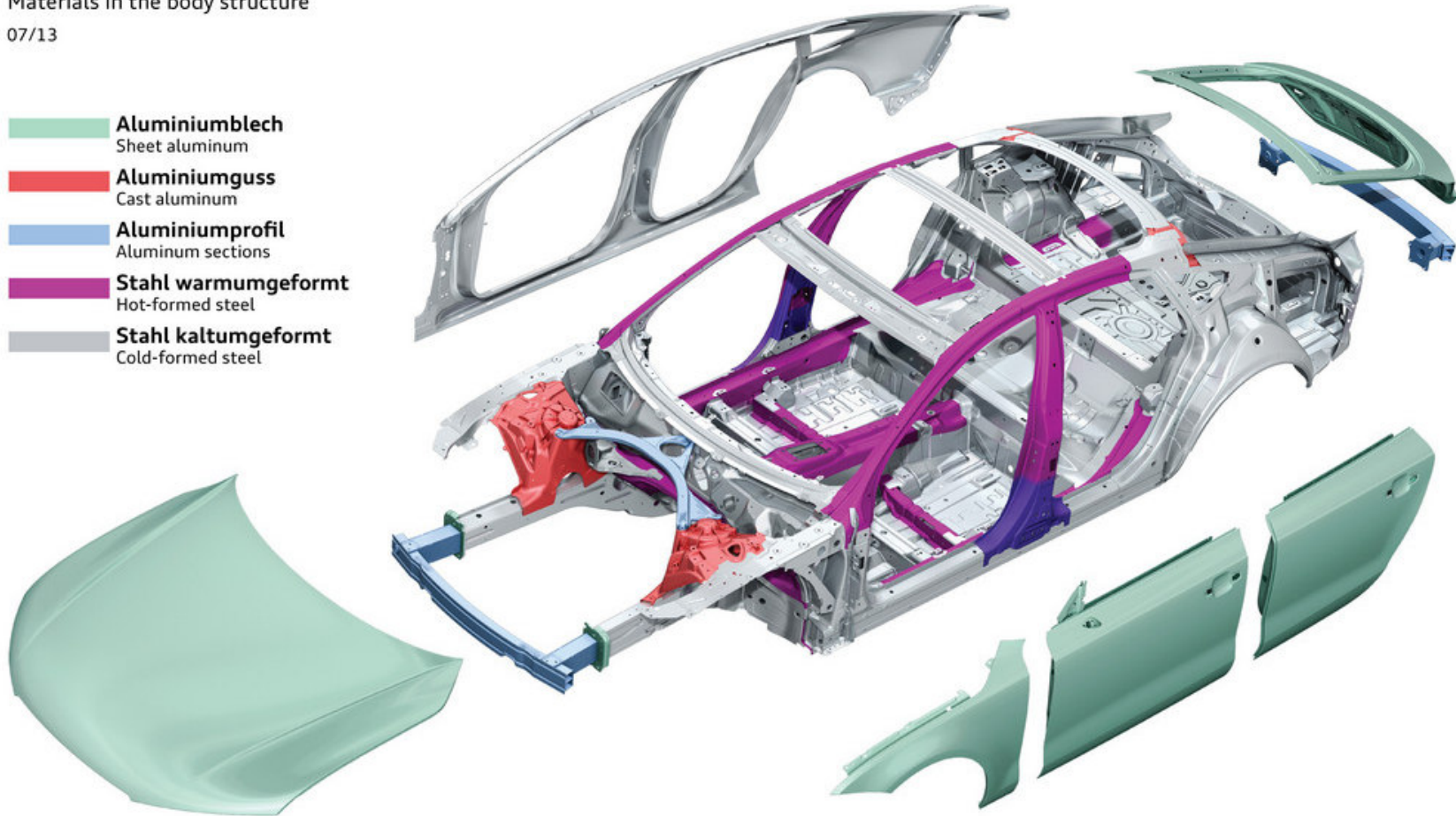


Audi RS 7 Sportback

Karosseriematerialien
Materials in the body structure

07/13

-  **Aluminiumblech**
Sheet aluminum
-  **Aluminiumguss**
Cast aluminum
-  **Aluminiumprofil**
Aluminum sections
-  **Stahl warmumgeformt**
Hot-formed steel
-  **Stahl kaltumgeformt**
Cold-formed steel



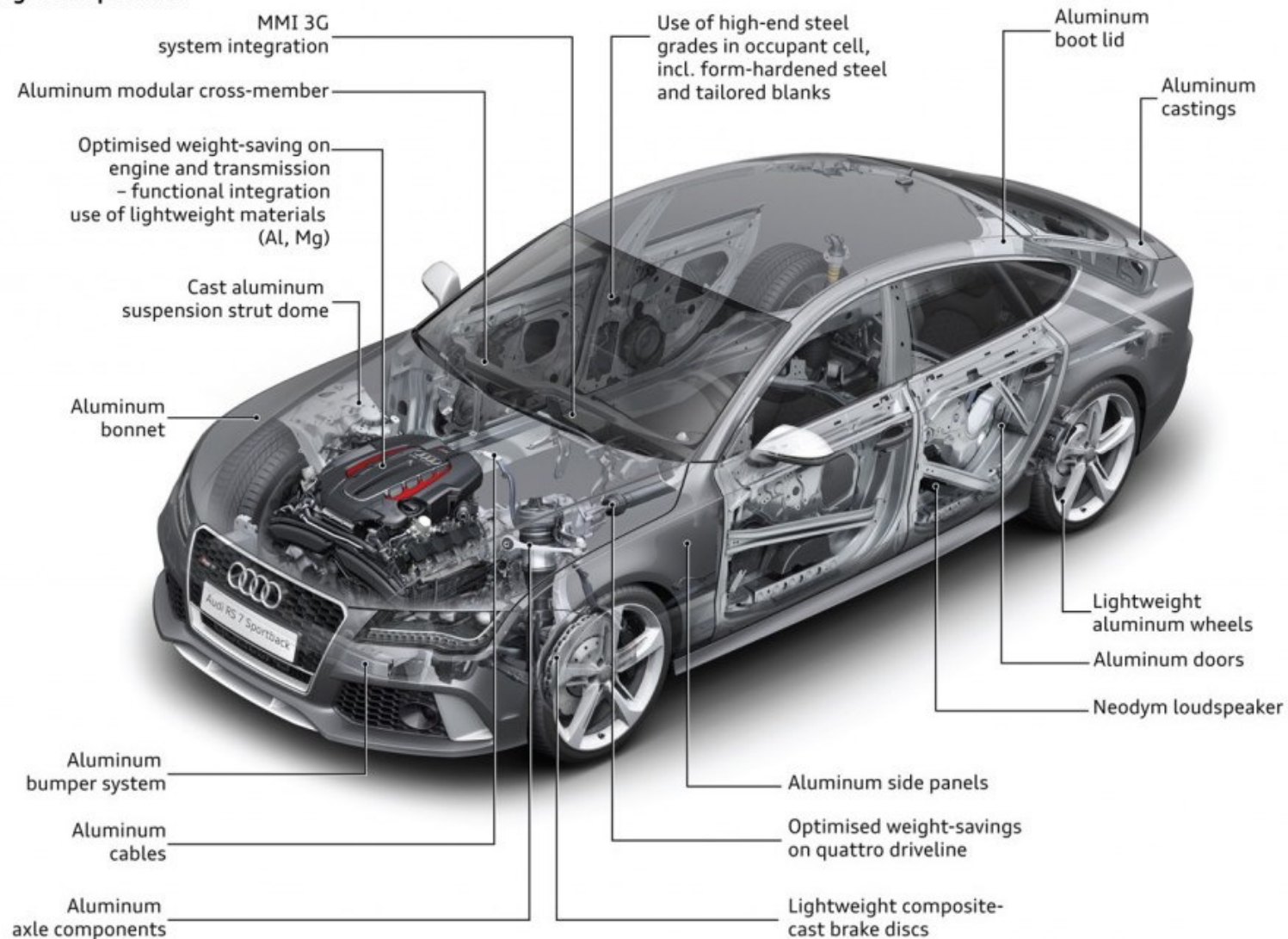


Audi

Audi RS 7 Sportback

Lightweight components

07/13





Audi

Audi RS 7 Sportback

Driver assistance systems

07/13

Front camera:

- Audi active lane assist
- ACC with Stop&Go function
- Speed limit display
- Audi pre sense / front / plus
- Audi adaptive light

Ultrasonic sensors at side:

- Park assist with display of surroundings

Front and rear camera:

- Parking system plus with front and rear camera
- Park assist with front and rear camera

Ultrasonic sensors at rear:

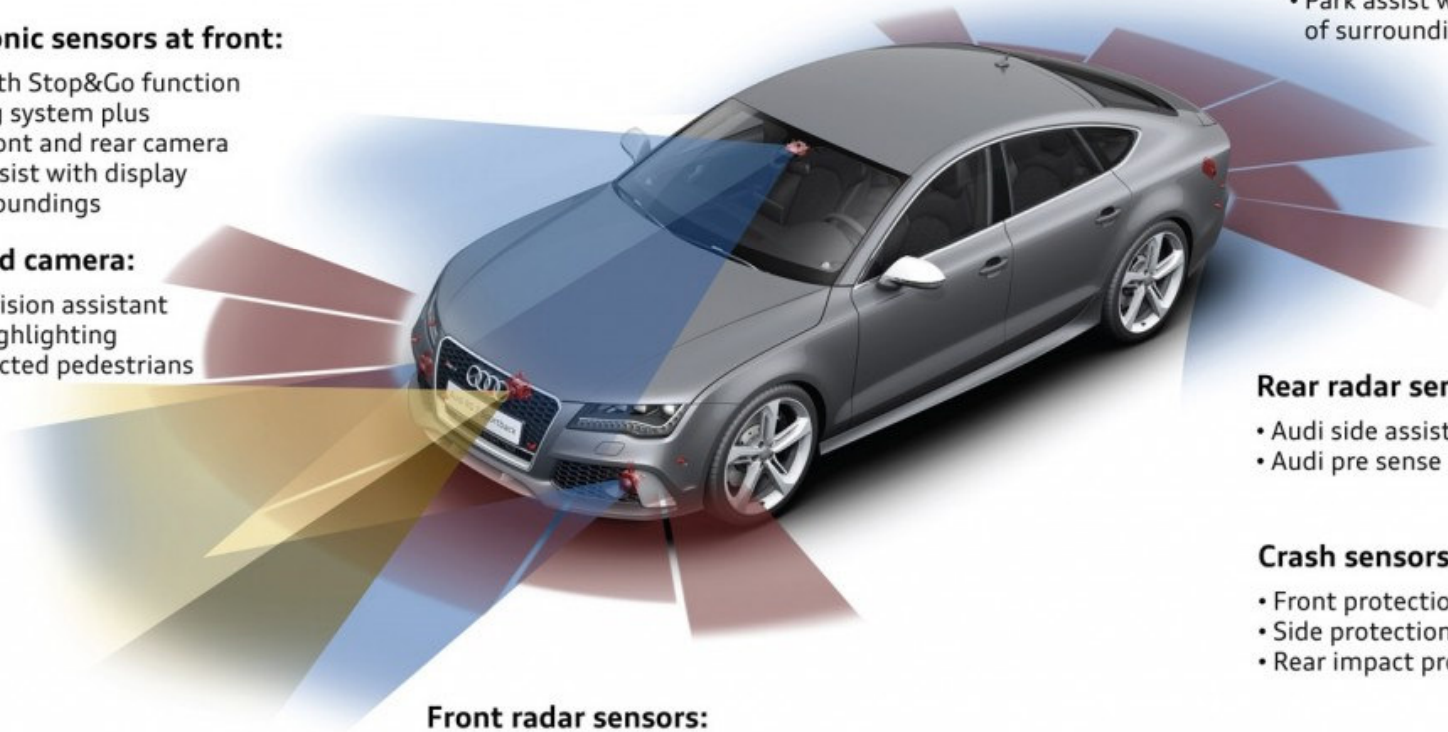
- Parking system plus with front and rear camera
- Park assist with display of surroundings

Ultrasonic sensors at front:

- ACC with Stop&Go function
- Parking system plus with front and rear camera
- Park assist with display of surroundings

Infrared camera:

- Night vision assistant with highlighting of detected pedestrians



Front radar sensors:

- ACC with Stop&Go function
- Audi pre sense / front / plus

Rear radar sensors:

- Audi side assist
- Audi pre sense rear / plus

Crash sensors:

- Front protection adaptivity
- Side protection
- Rear impact protection

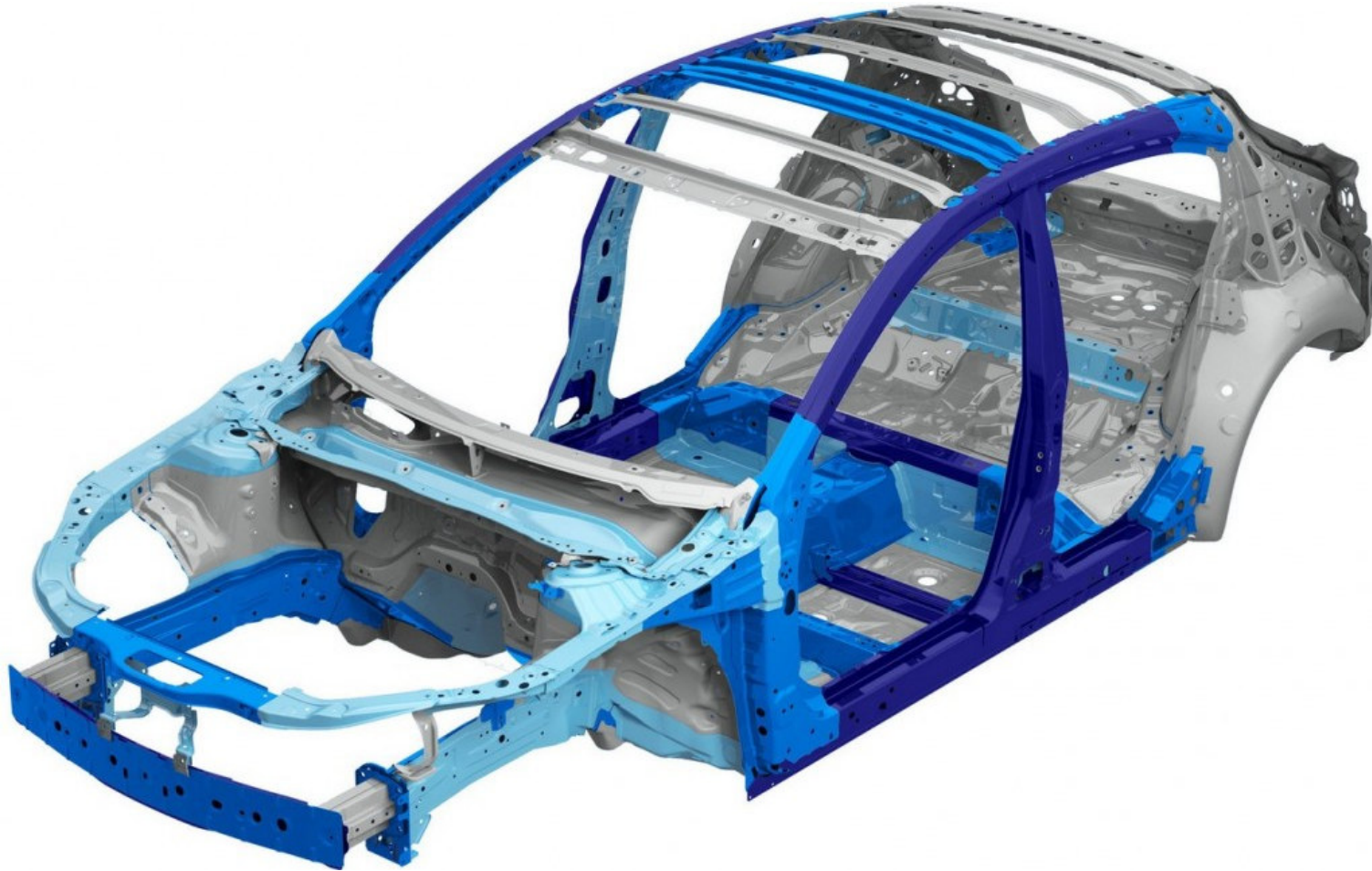
MAZDA 3 2014



MAZDA 3 SKYACTIVE Body



MAZDA 3 UHSS



MAZDA3 AIRBAG SYSTEM



HYUNDAI i40

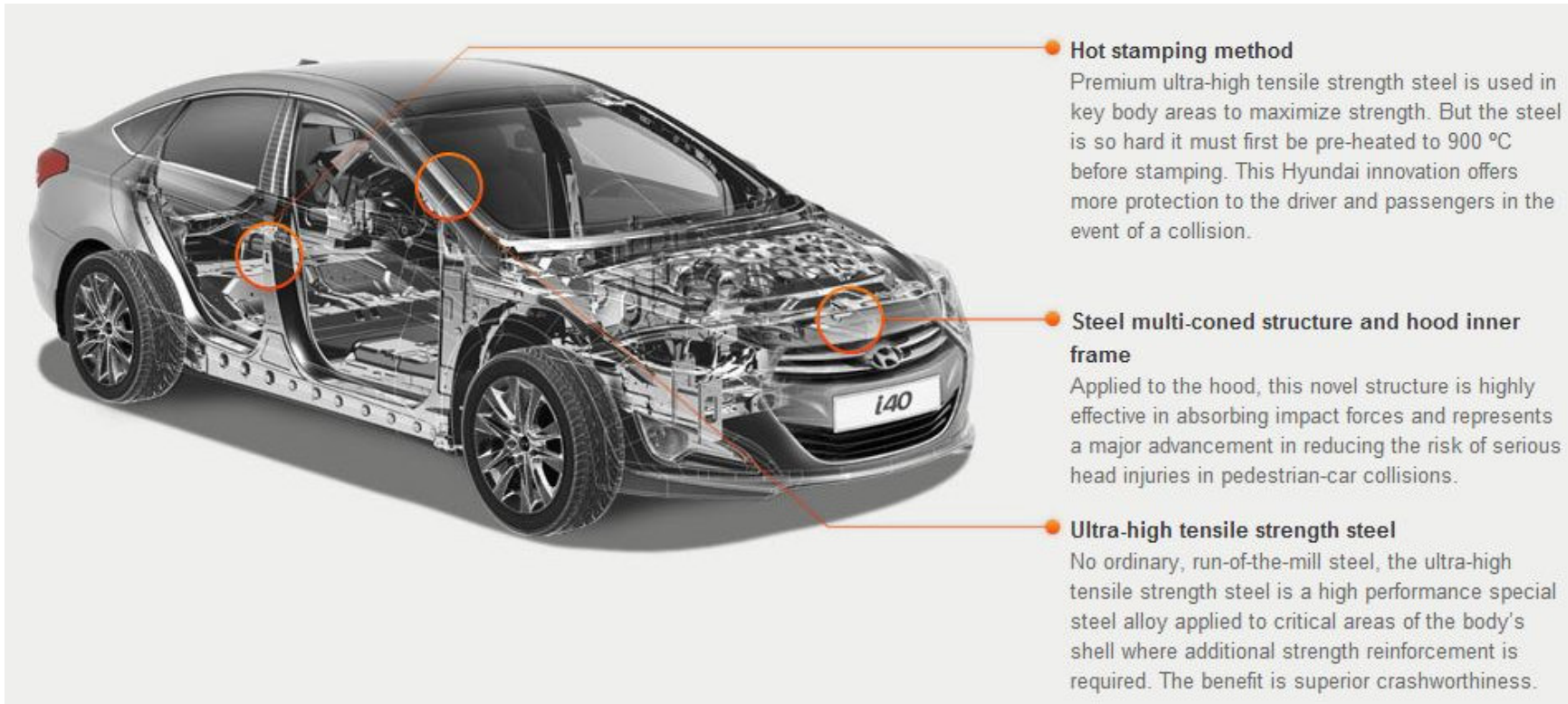


With up to 9 airbags available, including each driver and passenger airbags, 2 side curtain airbags and 2 front thorax-pelvis side airbags and 2 rear thorax side airbags at the outboard seating positions plus a airbag offering driver knee protection, i40 Sedan takes every possible precaution to reduce the risk of serious injury.



Knee airbag

Installed just below the steering wheel, this airbag is designed to reduce the risk of serious injuries to the driver's legs and knees in the event of a serious frontal collision.



● **Hot stamping method**

Premium ultra-high tensile strength steel is used in key body areas to maximize strength. But the steel is so hard it must first be pre-heated to 900 °C before stamping. This Hyundai innovation offers more protection to the driver and passengers in the event of a collision.

● **Steel multi-coned structure and hood inner frame**

Applied to the hood, this novel structure is highly effective in absorbing impact forces and represents a major advancement in reducing the risk of serious head injuries in pedestrian-car collisions.

● **Ultra-high tensile strength steel**

No ordinary, run-of-the-mill steel, the ultra-high tensile strength steel is a high performance special steel alloy applied to critical areas of the body's shell where additional strength reinforcement is required. The benefit is superior crashworthiness.

Qoros 3

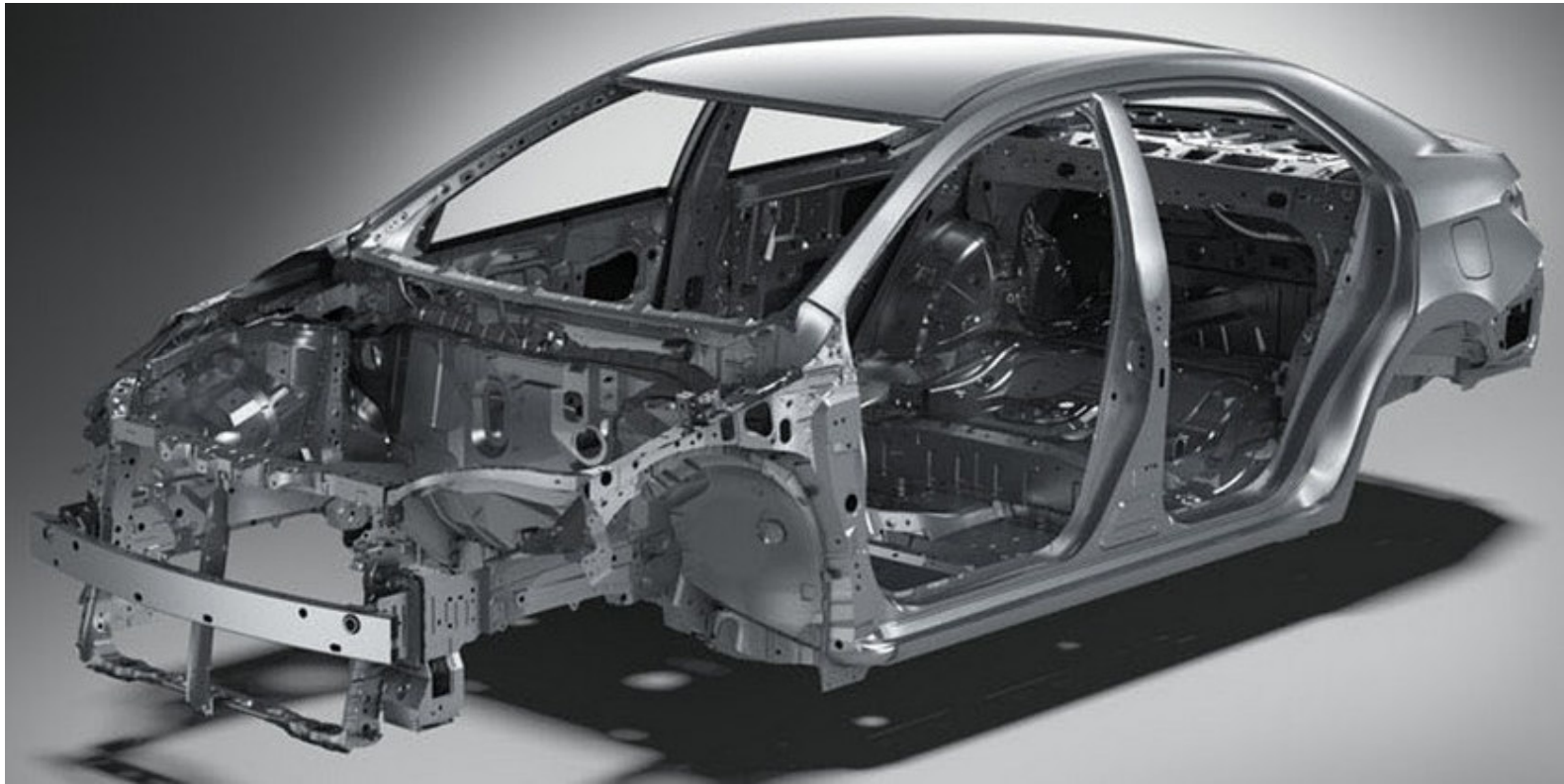


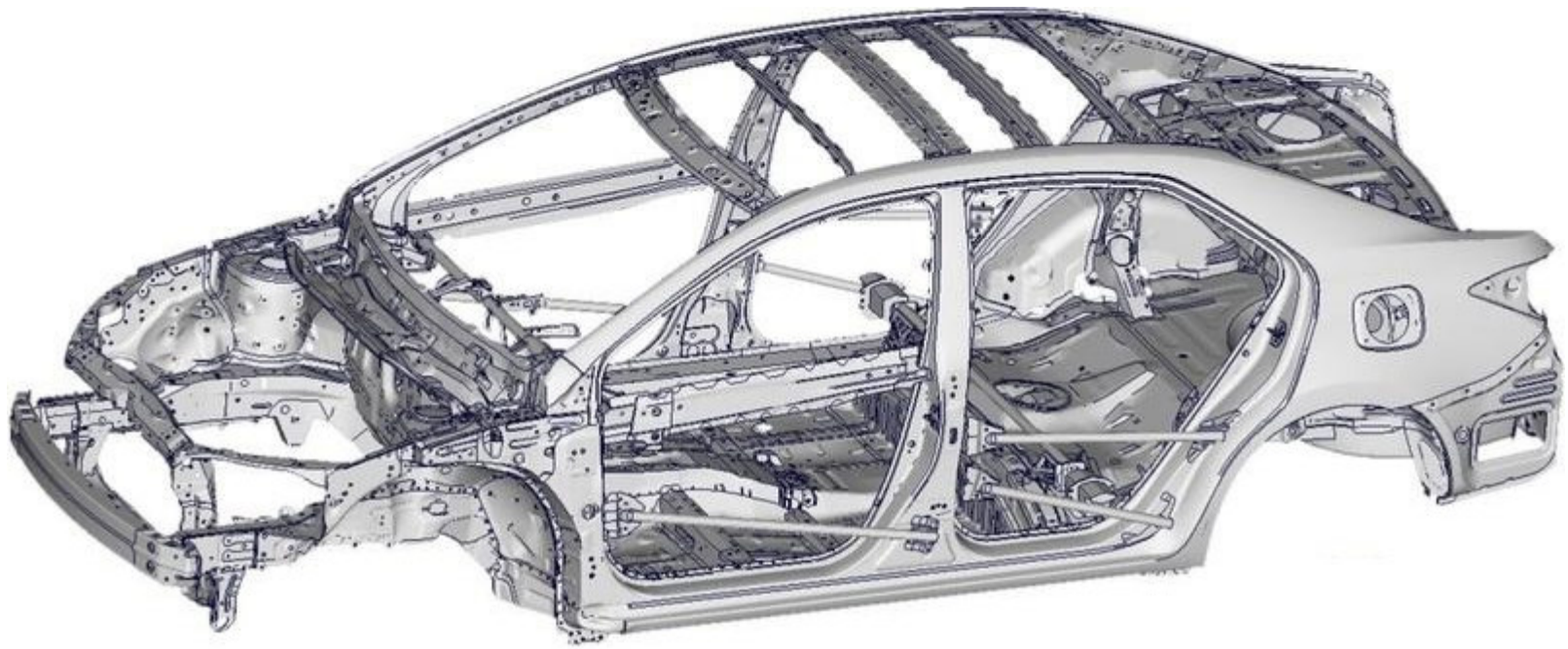
Qoros 3

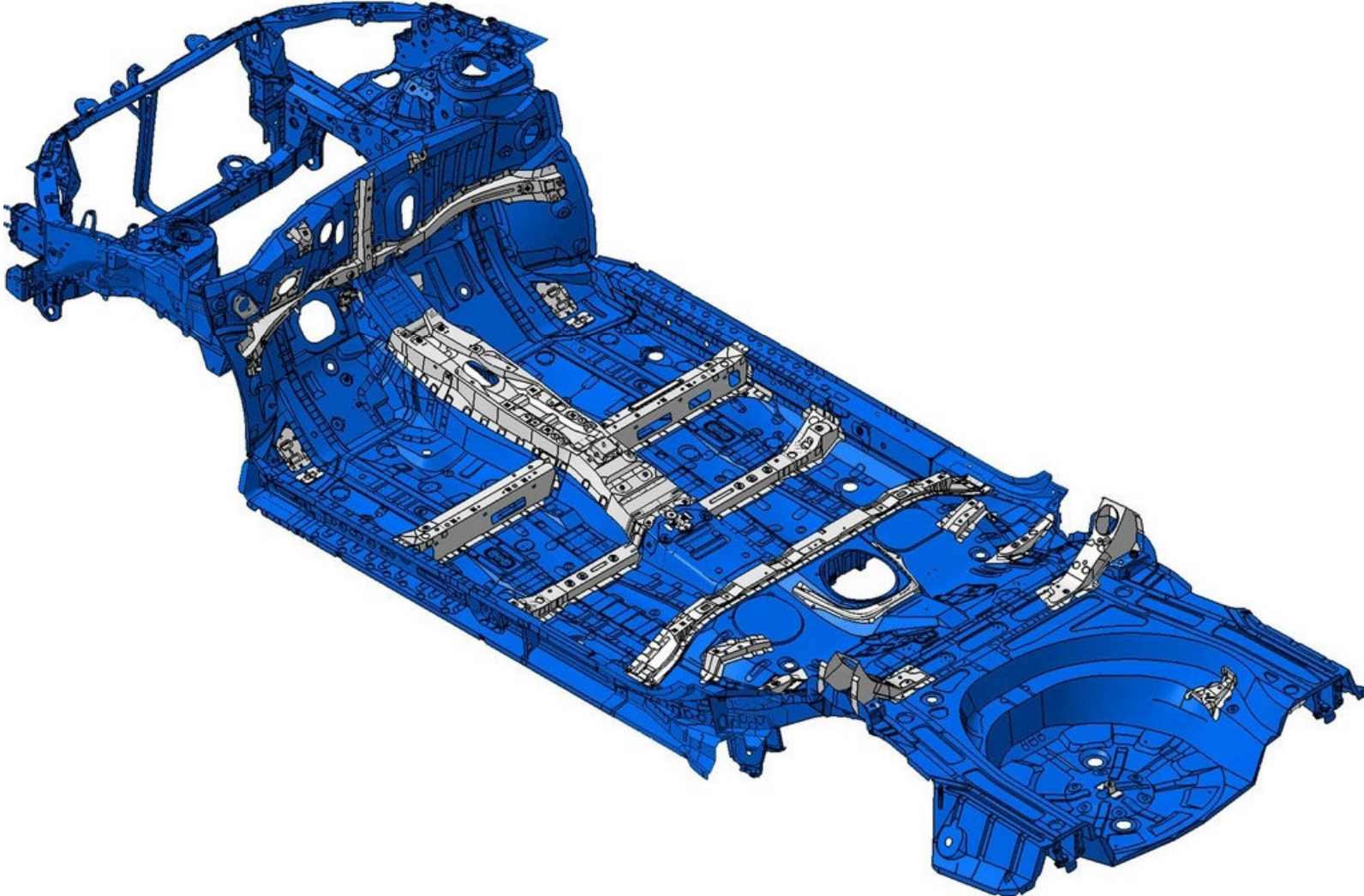


TOYOTA COLLORA

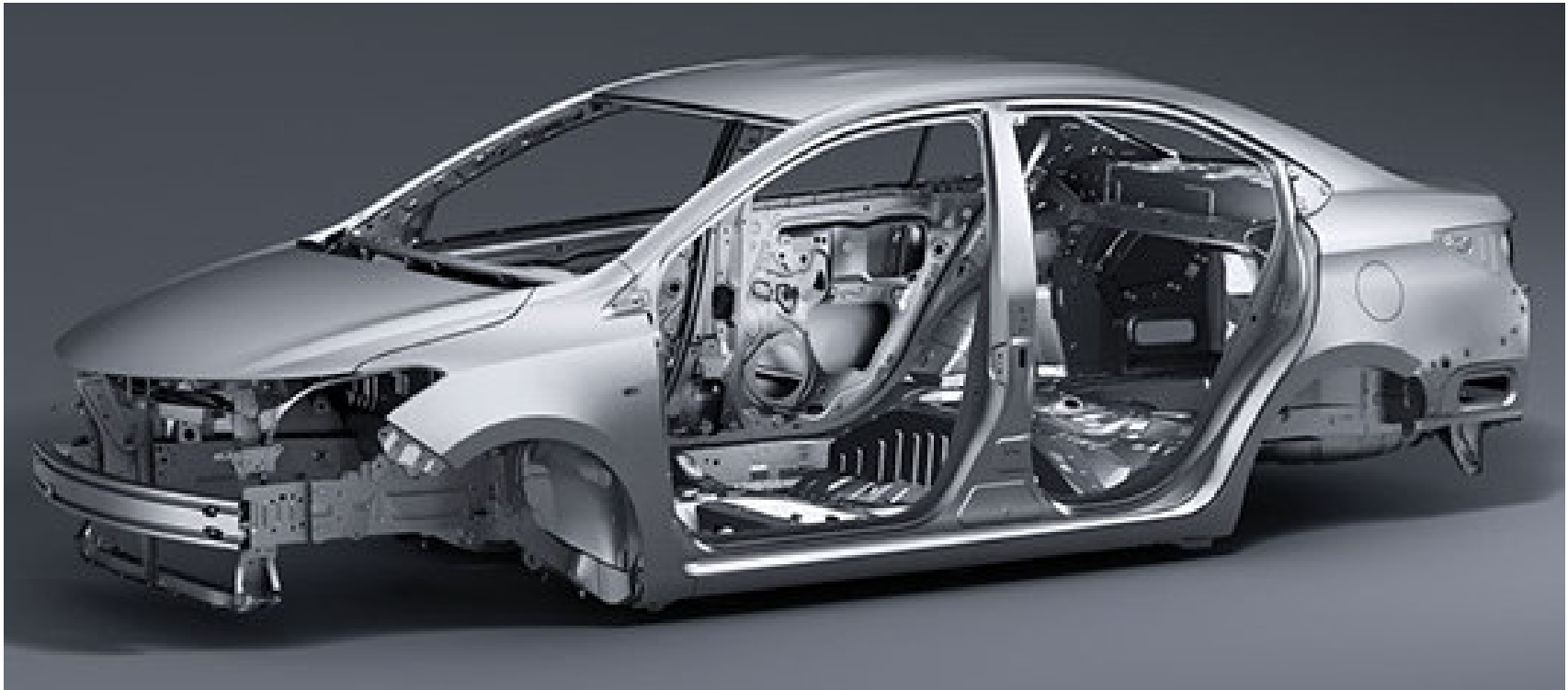








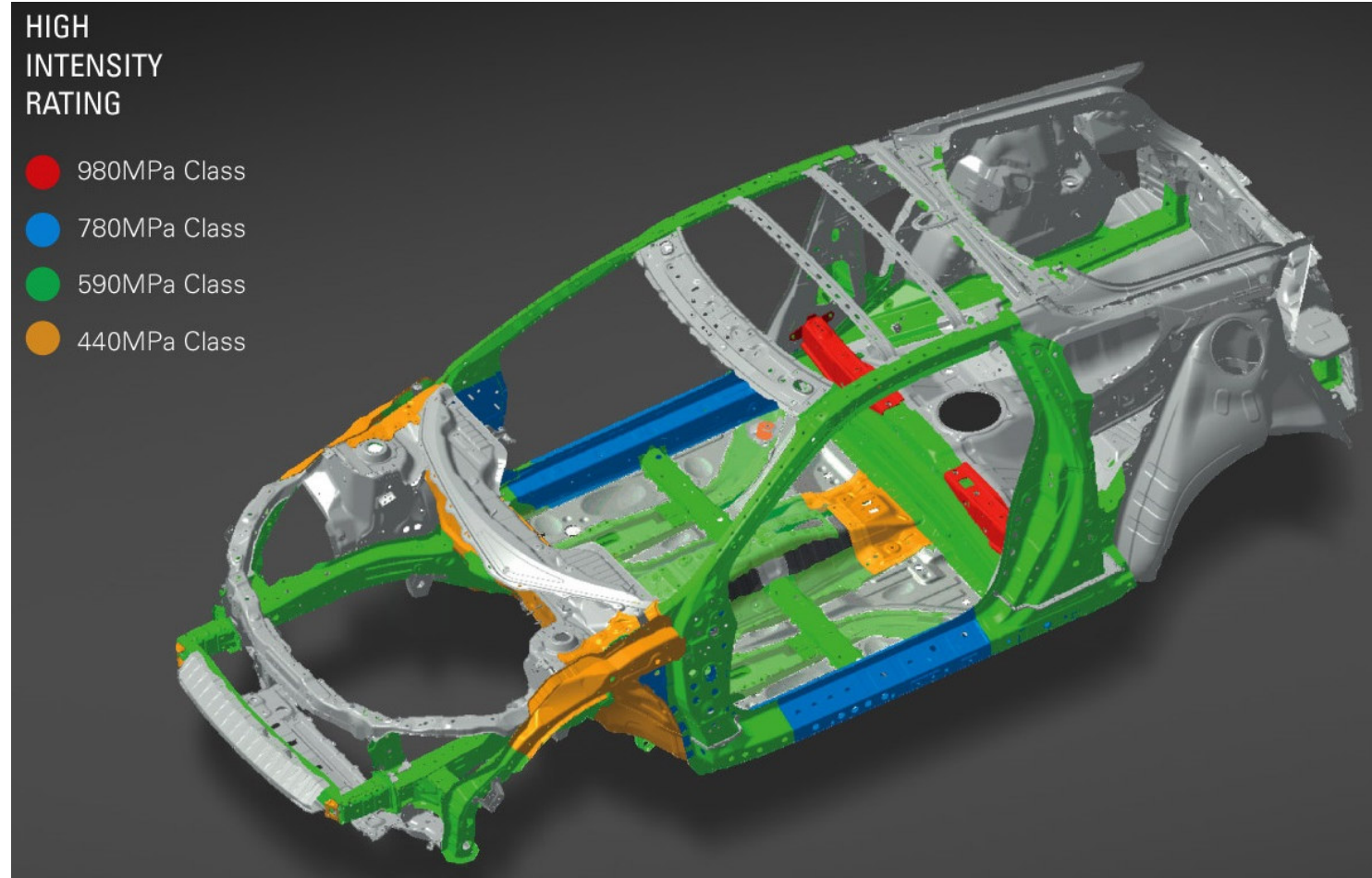
TOYOTA VIOS







HONDA CRZ



PEUGEOT 308

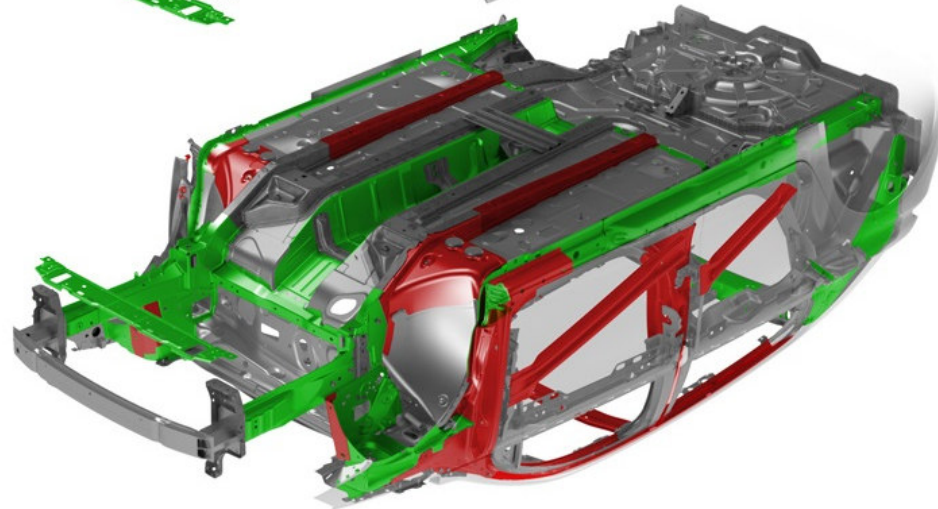
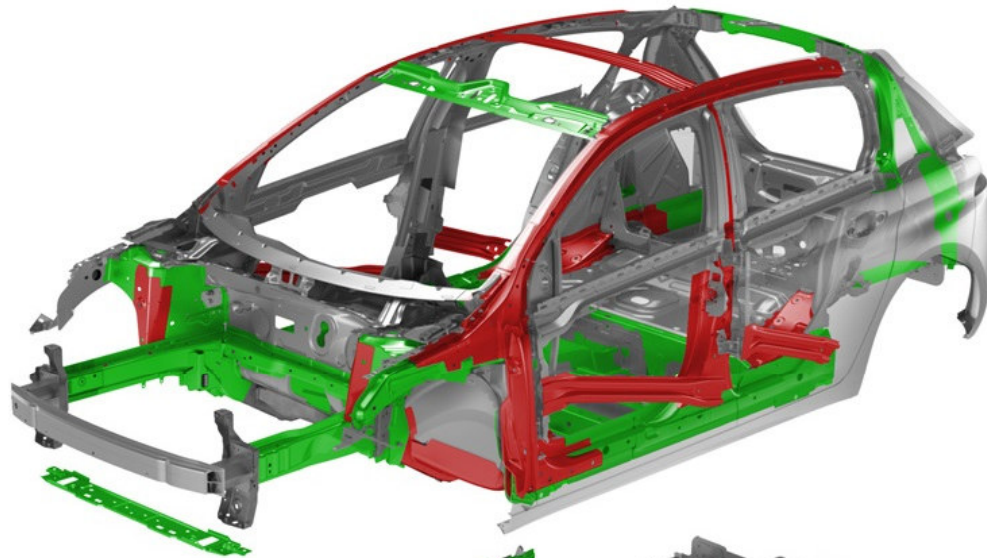




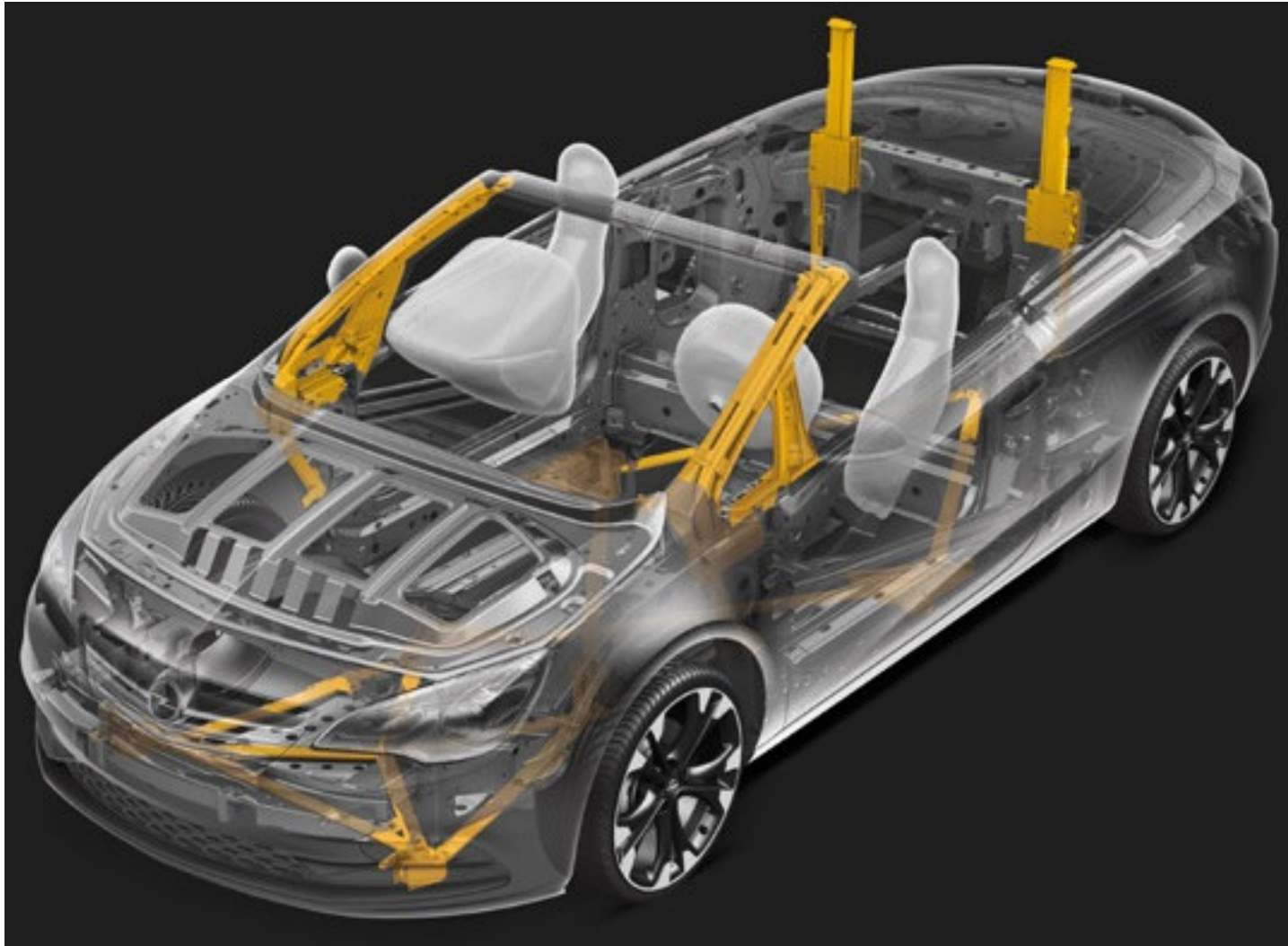
Very high strength steel



Ultra high strength steel



OPEL CASCADA

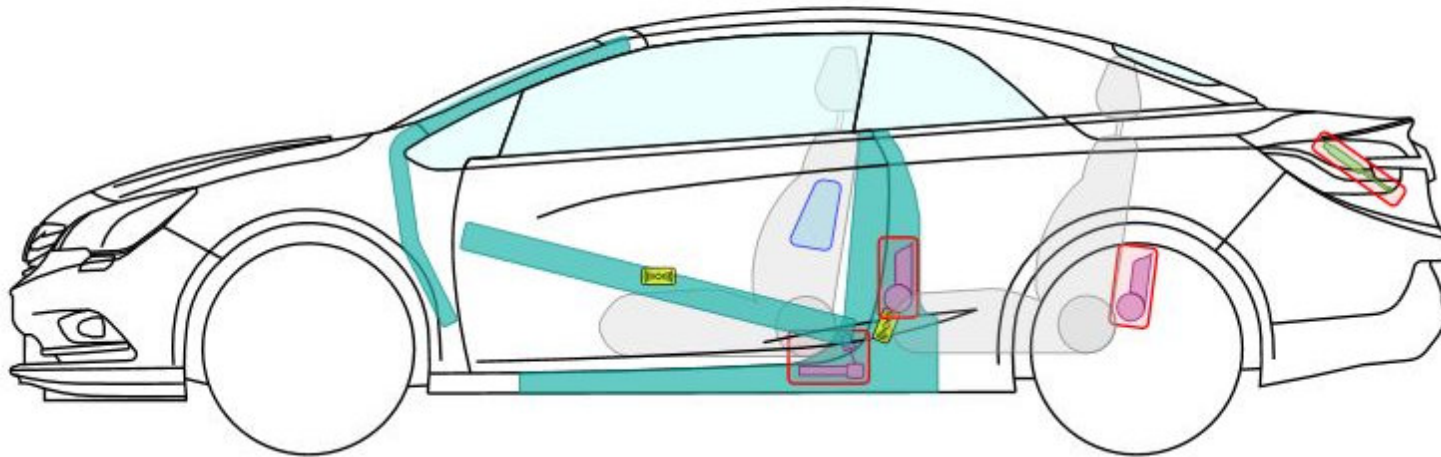
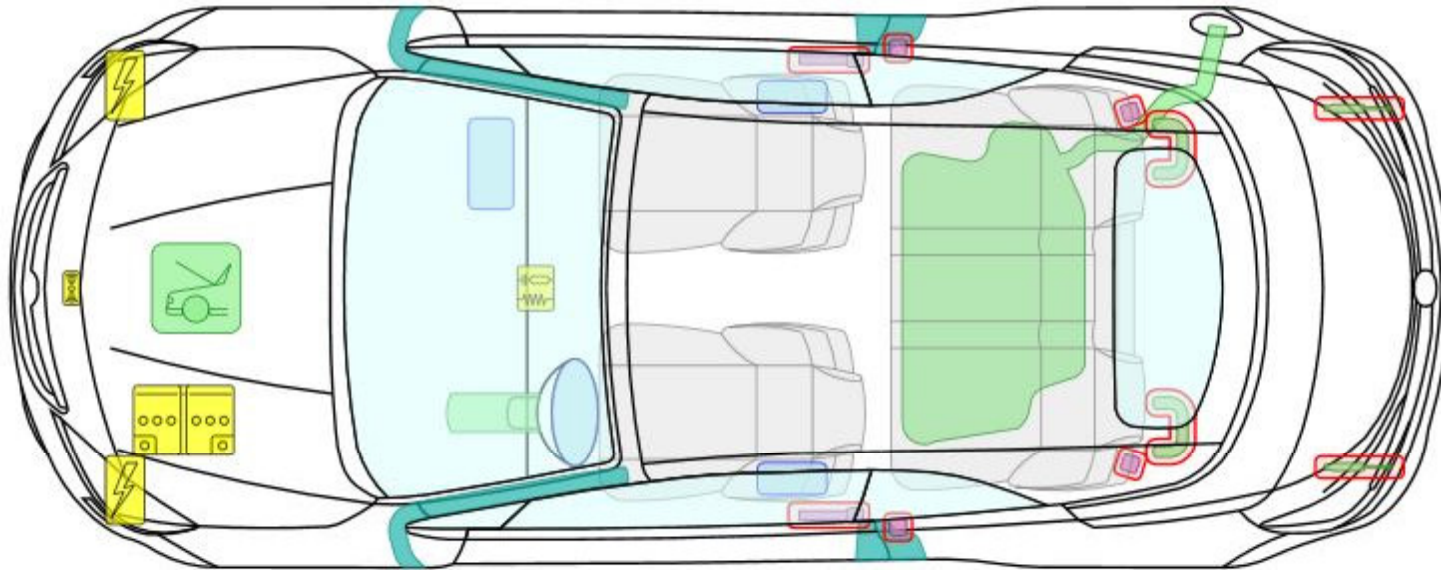




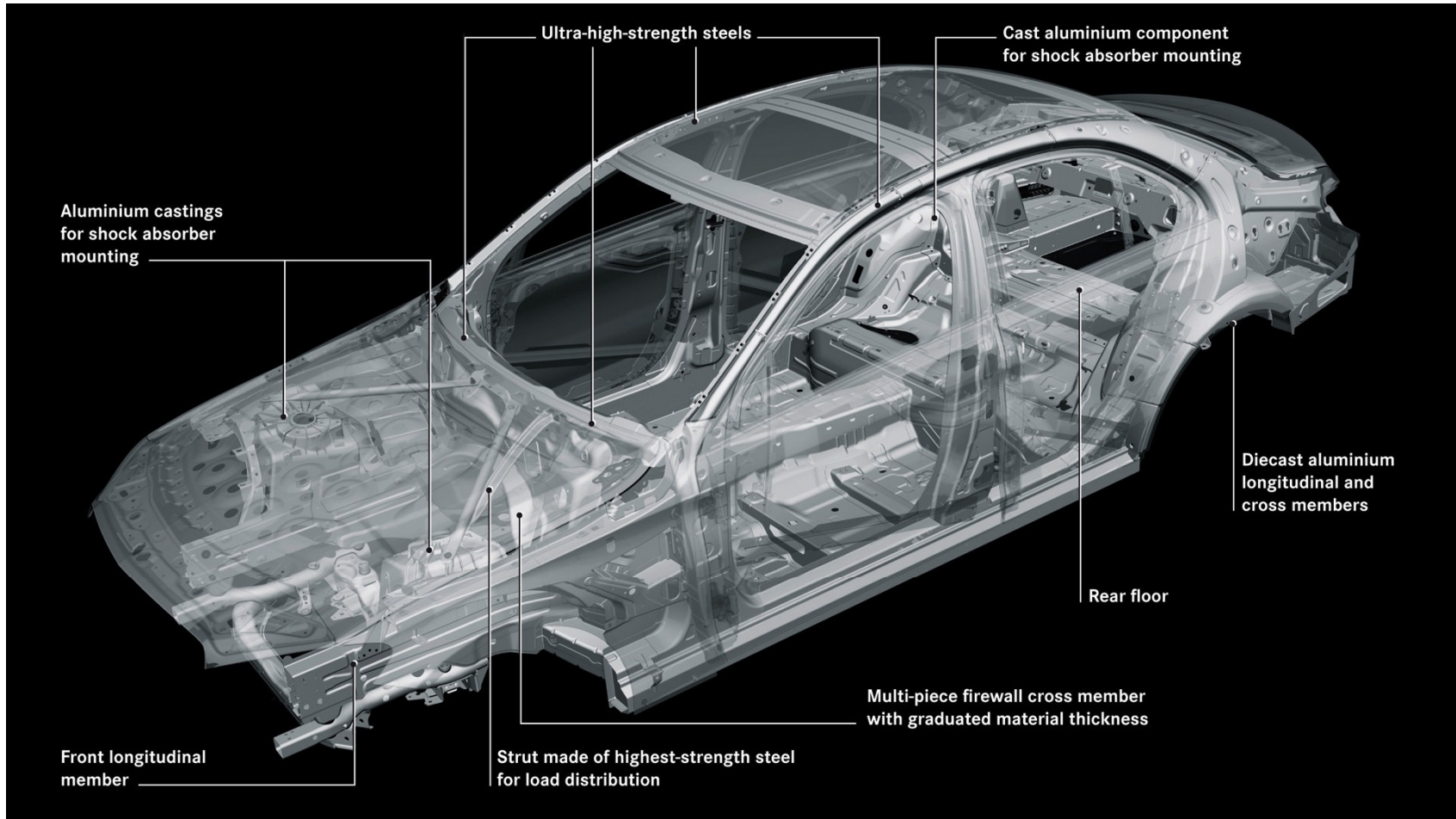


Opel - Cascada - ? - 2dr cabriolet - 2013-2014

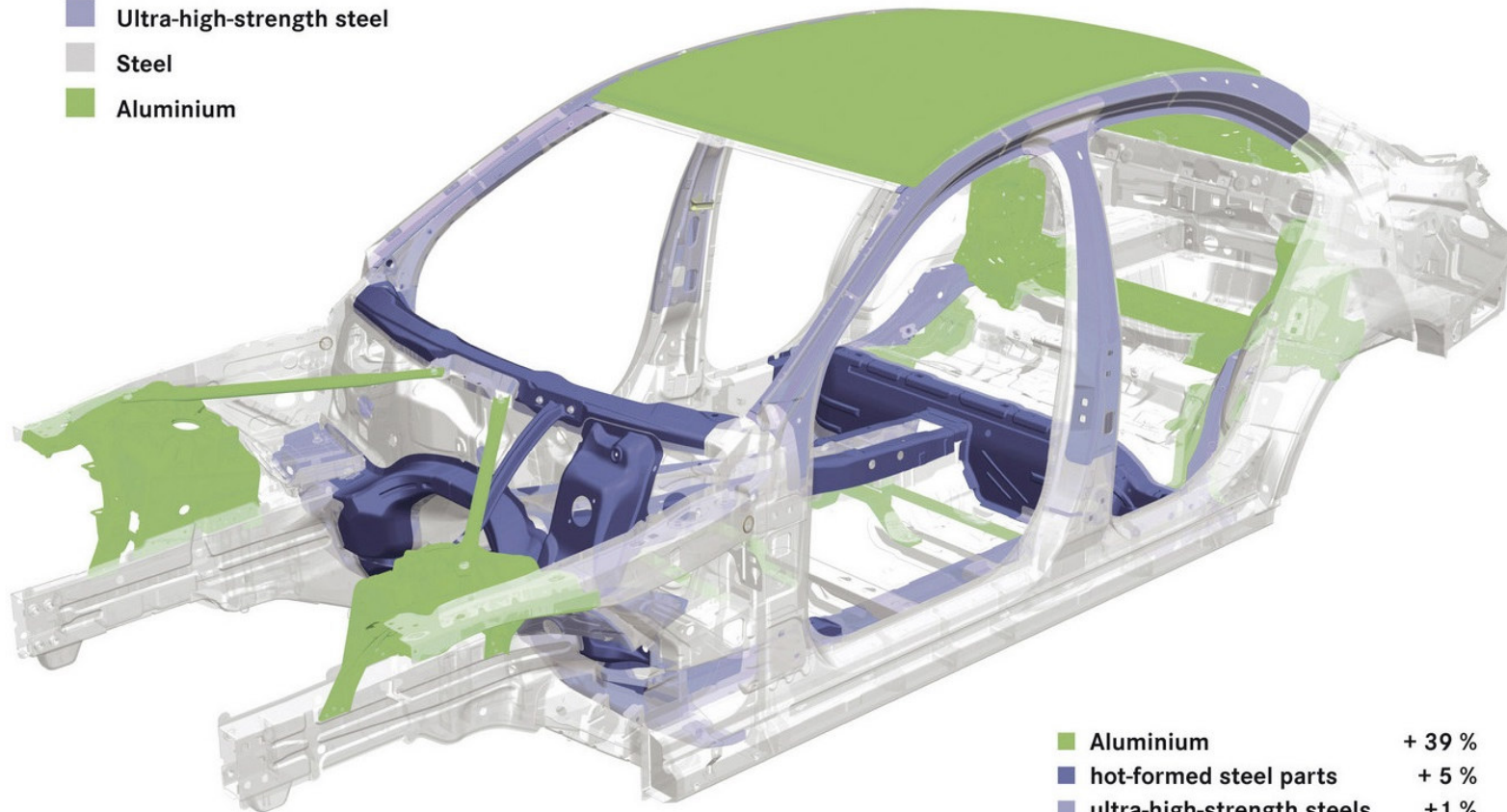
VIN Edition: 4106. Fileversion: OP_05_10_00020 1.11. Database: Europe 28-Feb-2014-01.



MERCEDEZ BENZ C CLASS



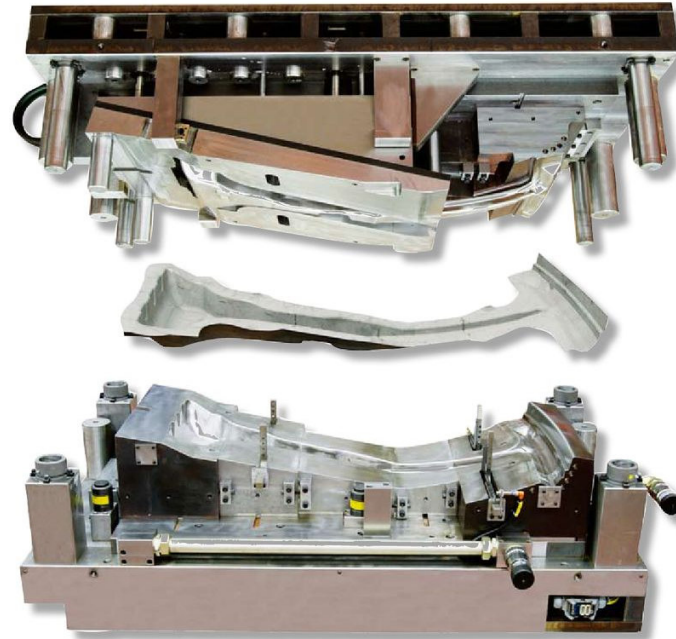
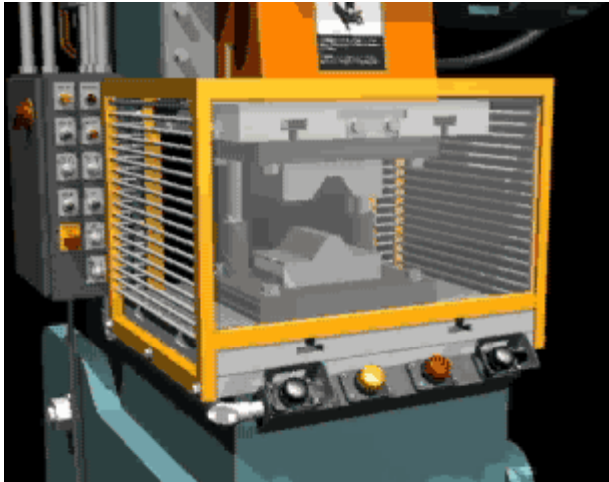
- Hot-formed ultra-high-strength steel
- Ultra-high-strength steel
- Steel
- Aluminium



▲ Thanks to intelligent and innovative lightweight construction, the aluminium hybrid body is around 70 kg lighter than conventional production using steel.

Mercedes-Benz has pulled off this technological leap primarily through an entirely new design and the extensive usage of aluminium, hot-formed steel parts and ultra-high-strength steels – an unusual combination in volume-production vehicles. The proportion of these materials has therefore increased noticeably compared with the successful predecessor.

HOT PRESS STAMPING



The right tool is half the work

AP&T has the expertise and resources in house to develop the right tool solution for your press hardening line. Our total focus on production gives us greater opportunities to optimize the tool for both product quality and process reliability.

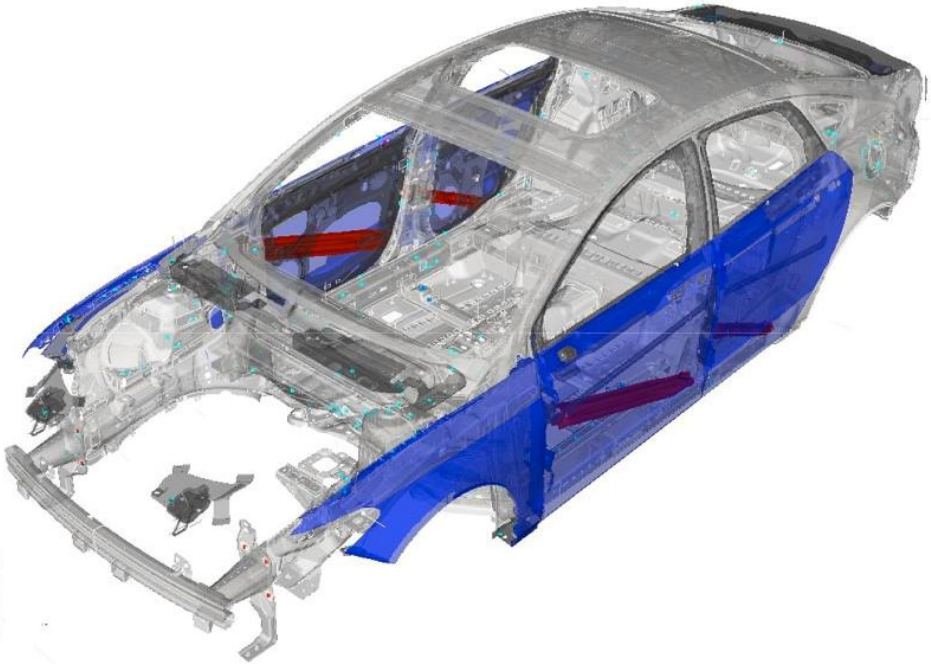
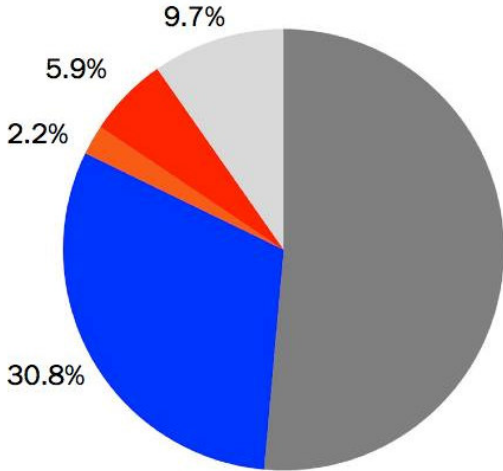


FORD FUSION



Material - Closures

- Mild Steel
- BH - HSLA (YS < 300)
- DP 800
- Boron - Martensitic
- Other



51.4%





A-Pillar / Roof Rail Design

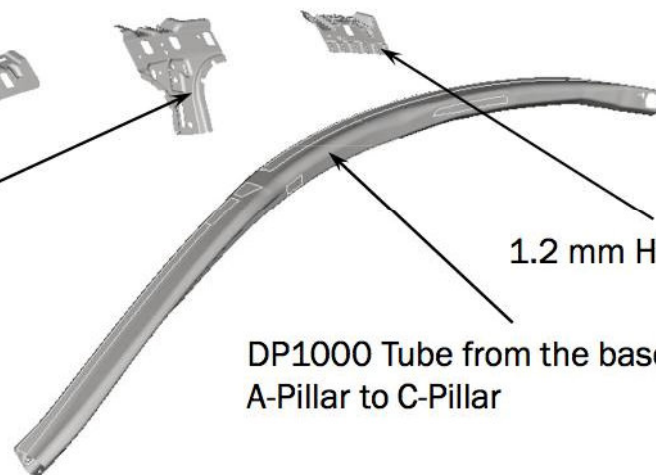


Added brackets allow for the continuation of standard Bill of Process – Resistance Spot Welding

1.2 mm HSLA 340
2.0 mm DP800

2.0 mm DP800

1.2 mm DP800



1.2 mm HSLA 340

DP1000 Tube from the base of the A-Pillar to C-Pillar

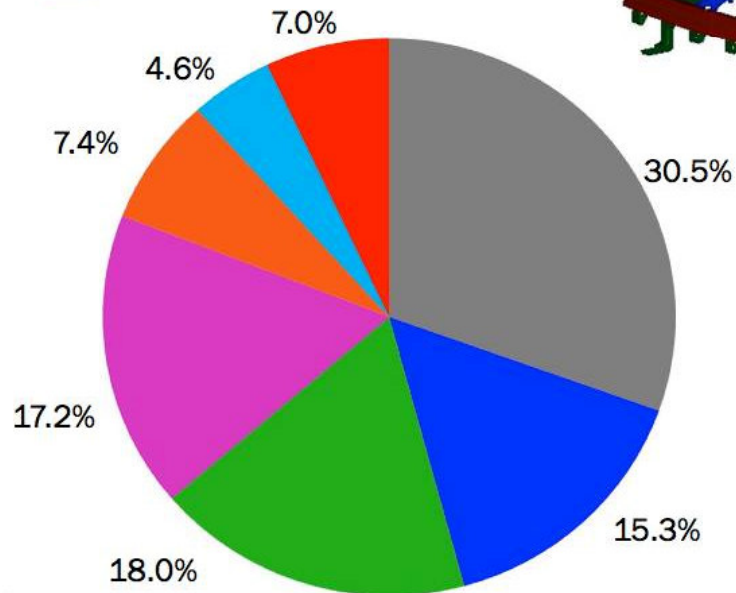
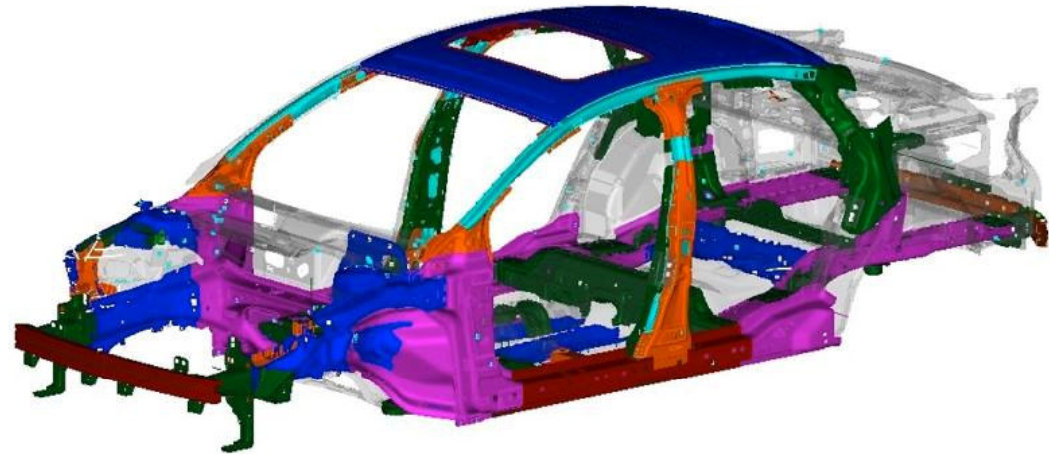
Extension of the design concept used for the F-150 into a unibody structure

Advantages associated with the performance of continuous closed sections resulted in a 2.1 kg /side save and significant cost reduction compared to a Press Hardened, stamped design



Material - BIW

- Mild Steel
- BH - HSLA (YS < 300)
- HSLA (YS > 300)
- DP 600
- DP 800
- DP 1000
- Boron - Martensitic

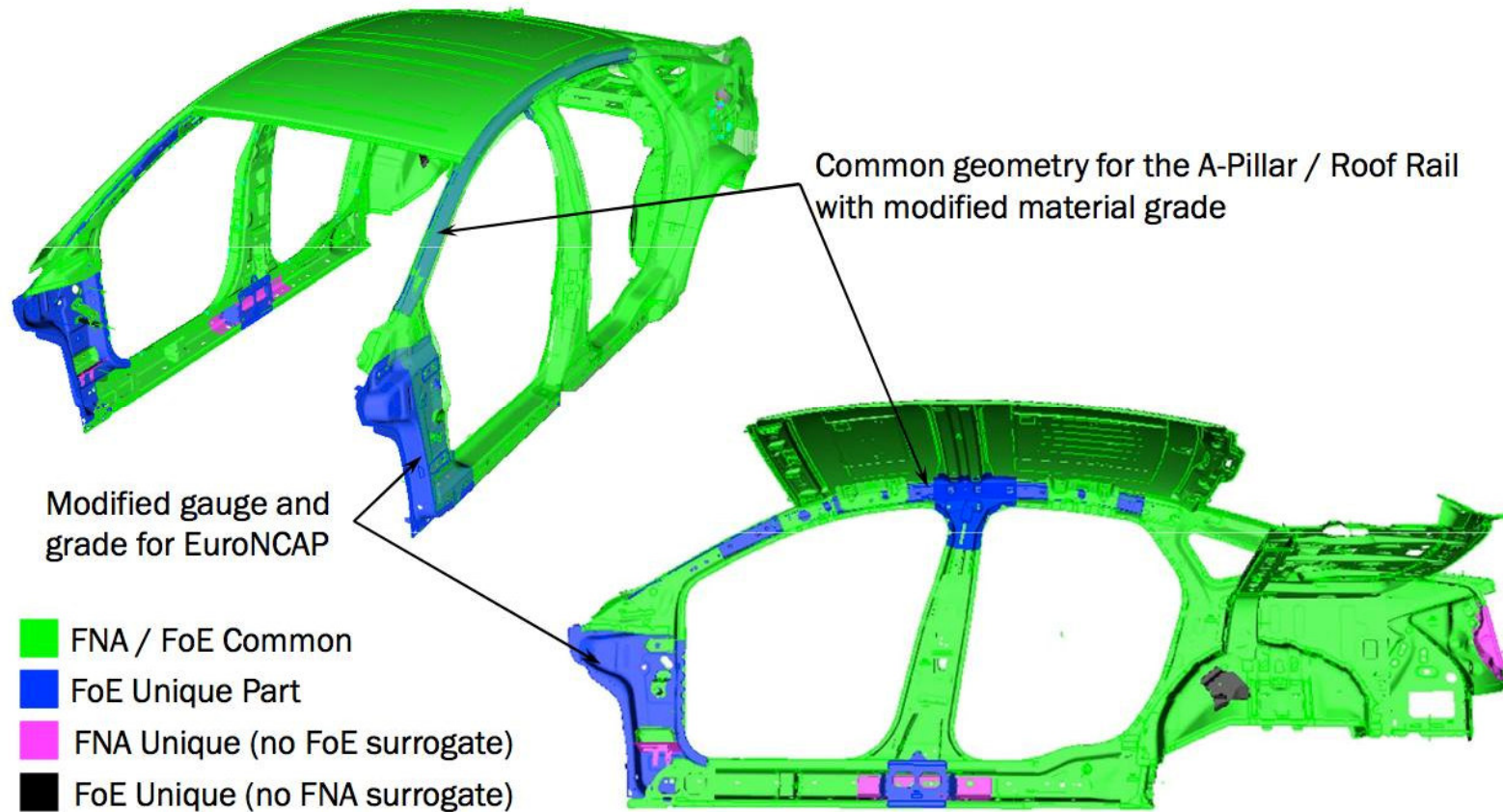


Average Yield Strength = 348 MPa



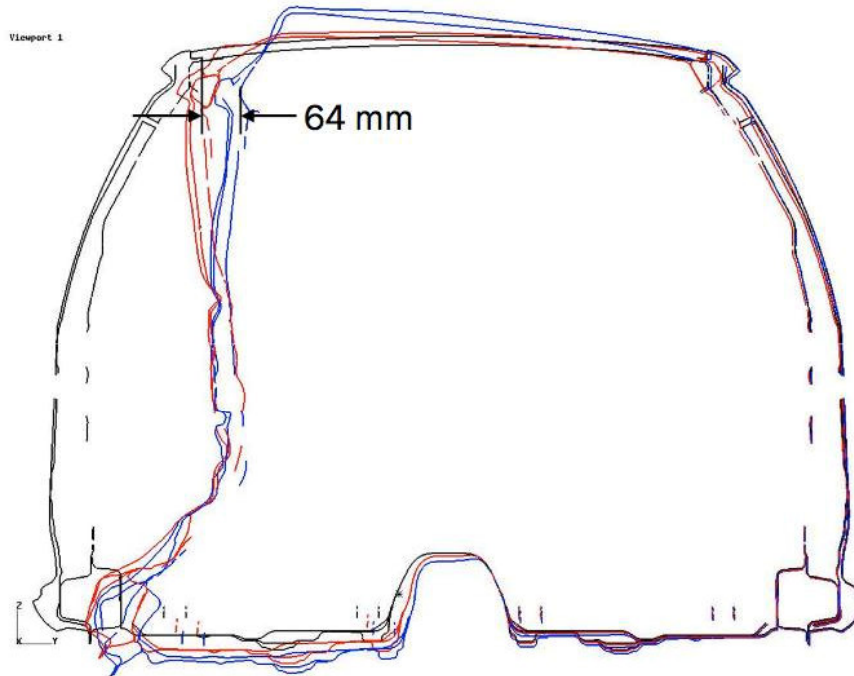


Upper Body – Global Commonality





B-Pillar Performance Benefits



Black – Un-deformed

Blue – CD4 Baseline

Red – Hydro-formed Tube

IIHS Side Impact Performance :

- Max intrusion is similar at the beltline
- Intrusion with the tube is 64 mm lower than the baseline vehicle at the roof rail.

Mass Savings:

- 6 kg over a conventional Press Hardened design
- 4 kg over a Press Hardened design with TRB

Cost Savings: Significant



B-Class Electric Drive

TopSpeed



B-Class Electric Drive

On-board charger

Electric motor

Gearbox
(one-level)

Inverter

Charge
socket

Lithium-ion battery



▲ Endurance testing at Mercedes-Benz: a car's lifespan in fast motion

Extremely robust, reinforced body withstands the gruelling on- and off-road testing marathon

Side roof frame structure with enhanced crush resistance

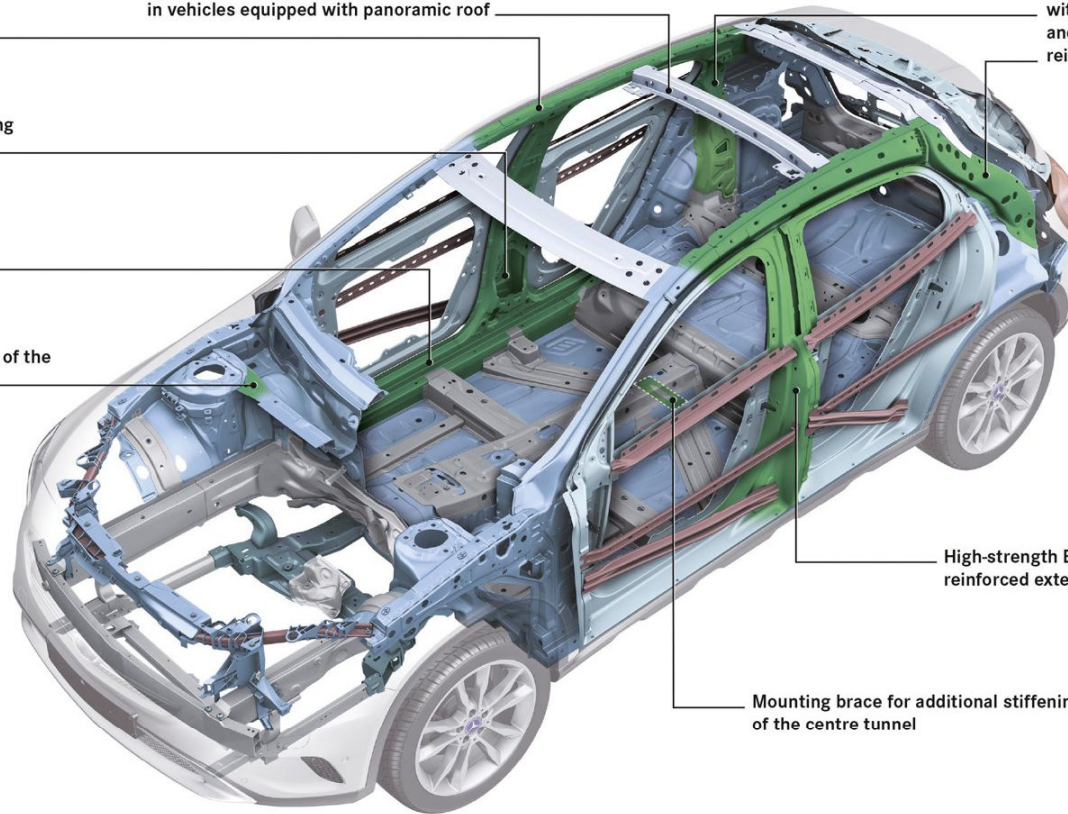
Double-shell roof frame to support the B-pillar in vehicles equipped with panoramic roof

Highly robust rear-end structure with new C-ring and reinforced D-ring

High-strength B-pillar: internal structure consisting of high-strength steels

Reinforced side skirts and bracing in the area of the body floor

Gusset plates provide reinforcements in the area of the suspension tower struts



High-strength B-pillar: reinforced external structure

Mounting brace for additional stiffening of the centre tunnel



Mercedes-Benz